DAFTAR ISI

HALAMAN JUDUL ........................................................................................................ i
LEMBAR PERSETUJUAN TUGAS AKHIR ................................................................. ii
LEMBAR PENGESAHAN TUGAS AKHIR ................................................................. iii
HALAMAN MOTTO DAN PERSEMBAHAN ............................................................... iv
LEMBAR PERNYATAAN KEASLIAN ...................................................................... v
LEMBAR PERSETUJUAN PUBLIKASI ................................................................ vi
ABSTRAKSI ............................................................................................................. vii
ABSTRACT ............................................................................................................... viii
KATA PENGANTAR ................................................................................................. ix
DAFTAR ISI ............................................................................................................. xi
DAFTAR GAMBAR .................................................................................................. xiii
DAFTAR TABEL ....................................................................................................... xiv
DAFTAR LAMPIRAN ............................................................................................... xvi

BAB I PENDAHULUAN
1.1. Latar Belakang Masalah ................................................................................... 1
1.2. Rumusan Masalah ........................................................................................... 3
1.3. Tujuan Penelitian ............................................................................................ 3
1.4. Batasan Masalah dan Asumsi .......................................................................... 3
1.5. Penelitian Terdahulu ....................................................................................... 3

BAB II LANDASAN TEORI
2.1. Pengertian Tata Letak ..................................................................................... 5
2.2. Tujuan Tata Letak ........................................................................................... 6
2.3. Algoritma Corelap ............................................................................................ 6
2.4. Activity Relationship Chart (ARC) ................................................................. 7
2.5. Merancang Tata Letak Fasilitas ..................................................................... 9
2.6. Area Allocation Diagram (AAD) ..................................................................... 10
2.7. Material Handling ......................................................................................... 11
<table>
<thead>
<tr>
<th>Gambar</th>
<th>Judul</th>
<th>Halaman</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gambar 1</td>
<td>Allocation Area Diagram</td>
<td>11</td>
</tr>
<tr>
<td>Gambar 2</td>
<td>Tata Letak Awal</td>
<td>15</td>
</tr>
<tr>
<td>Gambar 3</td>
<td>Matriks Elemen</td>
<td>15</td>
</tr>
<tr>
<td>Gambar 4</td>
<td>Lokasi Titik Pusat Tata Letak</td>
<td>16</td>
</tr>
<tr>
<td>Gambar 5</td>
<td>Tata Letak Dengan Perubahan Departemen C dan D</td>
<td>18</td>
</tr>
<tr>
<td>Gambar 6</td>
<td>Tata Letak Setelah Perubahan Departemen A dan C</td>
<td>19</td>
</tr>
<tr>
<td>Gambar 7</td>
<td>Tata Letak Setelah Perubahan Departemen A dan D</td>
<td>20</td>
</tr>
<tr>
<td>Gambar 8</td>
<td>Tata Letak Setelah Perubahan Departemen B dan C</td>
<td>21</td>
</tr>
<tr>
<td>Gambar 9</td>
<td>Tata Letak Setelah Perubahan Departemen B dan C</td>
<td>21</td>
</tr>
<tr>
<td>Gambar 10</td>
<td>Tata Letak Perbaikan Terakhir</td>
<td>22</td>
</tr>
<tr>
<td>Gambar 11</td>
<td>Metodologi Penelitian</td>
<td>26</td>
</tr>
<tr>
<td>Gambar 12</td>
<td>Lokasi Pabrik Bihun Cap Tani</td>
<td>28</td>
</tr>
<tr>
<td>Gambar 13</td>
<td>Activity Relationship Chart</td>
<td>32</td>
</tr>
<tr>
<td>Gambar 14</td>
<td>Area Allocation Diagram I</td>
<td>35</td>
</tr>
<tr>
<td>Gambar 15</td>
<td>Area Allocation Diagram II</td>
<td>37</td>
</tr>
<tr>
<td>Gambar 16</td>
<td>Tata Letak Awal Beserta Aisle dan Kelonggaran</td>
<td>40</td>
</tr>
<tr>
<td>Gambar 17</td>
<td>Tata Letak Awal Usulan Iterasi I Beserta Aisle dan Kelonggaran</td>
<td>45</td>
</tr>
<tr>
<td>Gambar 18</td>
<td>Tata Letak Awal Usulan Iterasi II Beserta Aisle dan Kelonggaran</td>
<td>49</td>
</tr>
<tr>
<td>Gambar 19</td>
<td>Tata Letak Awal Usulan Iterasi III Beserta Aisle dan Kelonggaran</td>
<td>53</td>
</tr>
<tr>
<td>Gambar 20</td>
<td>Tata Letak Awal Sebelum Diusulkan</td>
<td>57</td>
</tr>
<tr>
<td>Gambar 21</td>
<td>Tata Letak Akhir Setelah Diusulkan</td>
<td>57</td>
</tr>
</tbody>
</table>
DAFTAR TABEL

Tabel 1 Penelitian Terdahulu ................................................................. 4
Tabel 2 Luas Daerah Masing-Masing Departemen ............................... 8
Tabel 3 Nilai TCR Masing-Masing Departemen ................................. 8
Tabel 4 Warna Kedekatan Aktivitas Antar Lokasi ............................... 9
Tabel 5 Kedekatan Antar Departemen ............................................... 10
Tabel 6 From To Chart Untuk Data Aliran ......................................... 16
Tabel 7 Data Aliran Awal ................................................................. 17
Tabel 8 Total Biaya ........................................................................ 17
Tabel 9 Data Aliran Setelah Perubahan Departemen C dan D .......... 18
Tabel 10 Matriks Total Biaya Setelah Terjadi Perubahan Departemen C dan D ................................................................. 19
Tabel 11 Peta Jarak Setelah Perubahan Departemen A dan C......... 19
Tabel 12 Matriks Total Biaya Setelah Terjadi Perubahan Departemen A dan C ................................................................. 20
Tabel 13 Ukuran Mesin Pada Pabrik Bihun Cap Tani ......................... 30
Tabel 14 Tahapan Proses Produksi Pabrik Bihun Cap Tani .............. 31
Tabel 15 Alasan Tingkat Hubungan .................................................. 32
Tabel 16 Activity Relationship Chart ............................................... 33
Tabel 17 Activity Relationship Diagram ........................................... 33
Tabel 18 Perhitungan TCR .............................................................. 34
Tabel 19 Layout Score Dari AAD I ................................................ 35
Tabel 20 Layout Score Dari AAD II ............................................... 37
Tabel 21 Koordinat Mesin Pada Tata Letak Awal .......................... 41
Tabel 22 Ongkos Material Handling ............................................... 42
Tabel 23 From To Chart ................................................................. 44
Tabel 24 Koordinat Mesin Pada Tata Letak Usulan Iterasi I .......... 46
Tabel 25 Ongkos Material Handling Usulan Iterasi I .................... 46
Tabel 26 From To Chart Usulan Iterasi I ....................................... 48
Tabel 27 Koordinat Mesin Pada Tata Letak Usulan Iterasi II ....... 50
<table>
<thead>
<tr>
<th>Tabel</th>
<th>Judul</th>
<th>Halaman</th>
</tr>
</thead>
<tbody>
<tr>
<td>28</td>
<td>Ongkos <em>Material Handling</em> Usulan Iterasi II</td>
<td>50</td>
</tr>
<tr>
<td>29</td>
<td><em>From To Chart</em> Usulan Iterasi II</td>
<td>52</td>
</tr>
<tr>
<td>30</td>
<td>Koordinat Mesin Pada Tata Letak Usulan Iterasi III</td>
<td>54</td>
</tr>
<tr>
<td>31</td>
<td>Ongkos <em>Material Handling</em> Usulan Iterasi III</td>
<td>54</td>
</tr>
<tr>
<td>32</td>
<td><em>From To Chart</em> Usulan Iterasi III</td>
<td>56</td>
</tr>
</tbody>
</table>
DAFTAR LAMPIRAN

Lampiran 1 Perhitungan Waktu Perpindahan *Material* per Detik Dengan Metode MTM-1
Lampiran 2 Jarak Antar Mesin
Lampiran 3 Kapasitas Tiap Mesin
Lampiran 4 Departemen-Departemen Pada Pabrik Bihun Cap Tani
Lampiran 5 Lembar Revisi, Daftar Pertanyaan, Kartu Bimbingan